

7230ASW Sleeve Wrapper Bundler

Automatic sleeve wrapper

The Clamco 7230ASW is an automatic sleeve wrapper for shrink bundling applications. The intermittent motion inline 7230ASW produces packages with open ends, called a bull's-eye. This bundler can be used for wrapping a wide range of products, from trays to cartons or bottles. The 7230ASW features an integrated dual zone shrink tunnel that produces an output of up to 20 packages per minute. This sleeve wrapper is designed for use with 1.2–4 mil polyethylene film as well and is well suited for bundling applications in the food, beverage, and contract packaging industries.

The 7230ASW features an enhanced microprocessor for easy set-up and monitoring and a display for key packing statistics such as production rates and efficiencies. The 7230ASW has a patented heat-resistant fiberglass tunnel belt that enhances film shrinkage and provides package stability as well as a dual zone heat tunnel with independent airflow controls to optimize film shrinkage.

The Clamco 7230ASW wraps up to 20 packages per minute to enhance productivity and shorten packaging run cycles. The 7230ASW has a pneumatically operated 30" wide seal bar that ensures exceptional seal integrity. The 7230ASW seal bar is constantly heated with a cold knife for faster sealing and minimal downtime. A product hold down prevents package tipping and reduces film tension during the sealing process. Adjustable speed transition conveyor between the wrapper and the tunnel provides a smooth product transition, and a patented, heat-resistant fiberglass tunnel belt enhances film shrinkage and provides excellent package stability. The integrated double heat tunnel features independent airflow controls for optimized shrinking. Plus, the Clamco 7230ASW has automatic product length detection for standard packages and pre-programmed length for irregularly shaped products. Film roll replacement is made easier via rollers on the film unwinders.

The Clamco 7230ASW automatic sleeve wrapper includes a 2 year limited warranty.

Operating Features

- Speeds up to 1200 bags per hour (Capable of 20 Cycles Per Minute)
- Auto Length Product Detection for standard packages
- Preprogrammed package length for irregularly shaped products
- Adjustable airflow controls by independent diverters
- 30" Wide Seal Bar, utilizes maximum film width of 29"
- Adjustable working height conveyor (37–43.5 inches) improves ergonomics



Closure rollers to flatten film against package



Bundled package with bull's-eye style open ends



Efficient product loading using adjustable height entry conveyor

Set-up Features

- Advanced microprocessor for easy setup and monitoring
- 20 program memory for fast set up of commonly packaged products
- Adjustable speed controls
- Adjustable working height conveyor (37–43.5 inches)
- Patented heat-resistant fiberglass tunnel belt (square rods) for optimum product support

Safety Features

- Safety sensors control machine operation, ensure area is free and clear of obstructions
- Automatic cooldown cycle
- CE compliant design for added safety and ease of troubleshooting



a PAC Machinery company

Sealing and Shrinking Features

- Constant heat seal bar with cold knife provides high quality and strong consistent seals
- Side seal flattening rollers provides a smooth shrink finish of film
- Adjustable cooling fan for quick film cooling
- Both upper and lower powered film unwind allows for easy feed of film and reduces tension
- Easy side film rollers provided for loading film replacements

Specifications

Model	7230ASW
Production capacity	Up to 1200 packs/hr
Seal bar width	30"
Maximum film width	29"
Maximum film roll diameter	13.5"
Maximum product length	78"
Maximum product width	24"
Maximum product height	15"
Maximum product weight	66 lbs.
Operating mode	automatic and semi-automatic
Tunnel power	26,500 Watts
Electrical requirements	220 V, 73 amps, 3 Ph
Air requirements	80 psi
Machine dimensions	140" L x 50" W x 91"H
Shipping weight	1950 lbs



The Clamco 7230ASW Sleeve Wrapper Bundler is an automatic shrink packaging system designed for superior performance, capable of wrapping up to 20 packages a minute.

7230ASW Sleeve Wrapper Options

Compacting Rollers to eliminate "dog ears" from product

Pusher Automation Kit to easily convert from semi-automatic to automatic modes

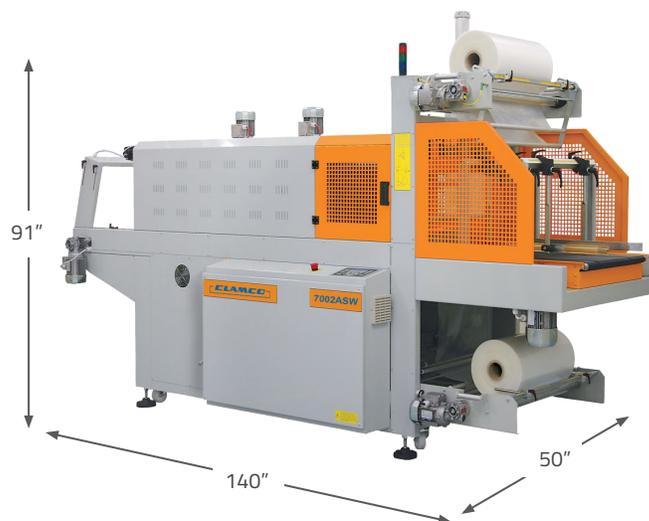
Product Ejection Unit increases machine safety when the power is interrupted

Low Film Alarm ensures the machine will not run out of film

Exit Rollers Conveyor—3' or 6' 6" Long, ideal for high volume operations

Emergency Tunnel Evacuation for quick product removal during emergency shutdown

Additional options are offered to meet various packaging applications, including in-feed devices. Please contact us for detailed information.



Contact us today:

1 (234) 222-1000 ■ sales@pacmachinery.com



a PAC Machinery company

775 Berea Industrial Parkway, Berea OH 44017 ■ 1 (234) 222-1000 ■ pacmachinery.com

Specifications subject to change without notice